

Date: Wednesday, 3/29/2006 3:19:44 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACEDOOR INSTALLATION			
Job Number	: 26394		Part Number	: D412694011			
Estimate Number	: 10568		Drawing Number	: N/A			
P.O. Number	: N/A		Project Number	: N/A			
This Issue	: 3/29/2006	S.O. No.	: N/A		Drawing Revision	: N/A	
Prsh't Rev.	: NC		Material	: N/A			
First Issue	: N/A		Due Date	: 4/5/2006			
Previous Run	: 26316		Qty:	1			
Written By	: See Comment Below		Um:	Each			
Checked & Approved By	: See Above, User & Date						
Comment	: Est Rev:A 05.04.27 New Issue KJ/RF						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
				(1)
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-694-011 CHG003		DA 06/04/03
2.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D412694015	Replacement Window Kit		
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 4 D412-694-015 Replacement Window Kit B24692 2mcs B222020 1mcs B24745 1mcs		
4.0	D41269401	Door Assembly		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-694-01 Door Assembly B246317 (1)		
5.0	D41269402	Door Assembly		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-694-02 Door Assembly B246318 (1)		

Date: Wednesday, 3/29/2006 3:19:45 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 26394

Part Number: D412694011

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D41269403 Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D412-694-03 Door Assembly

Description Batch

B 26317

①

7.0 D41269404 Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D412-694-04 Door Assembly

Description Batch

C 26318

C 26318 ①

8.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

U

06-04-04 ①

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-694-011

Location: _____

PPP Rev: F

C 26318 ①

10.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/04/04 ①

Job Completion



U 06/04/04

DART AEROSPACE LTD	Work Order:	26394
Description: Door Assembly	Part Number:	D412-694-02
		D412-694-04
Dwg: D412-694 Rev. B page 2,3,4,5,6	Qty:	
Ref: D3140 Rev. C page 1, 2		Page 11 of 11

Step	Location	Procedure	By	Date	Qty																																																												
71	KP	Pick: Packing Kit <table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D2126-0730 ✓</td> <td>Seal</td> <td>B2466F -</td> </tr> <tr> <td>2</td> <td>D3090-1 ✓</td> <td>Shim</td> <td>B18037 -</td> </tr> <tr> <td>2</td> <td>D3090-3 ✓</td> <td>Shim</td> <td>B18040 -</td> </tr> <tr> <td>1</td> <td>D3108-1 ✓</td> <td>Decal</td> <td>B18625 -</td> </tr> <tr> <td>1</td> <td>D3108-2 ✓</td> <td>Decal</td> <td>B17030 -</td> </tr> <tr> <td>2</td> <td>D3108-3 ✓</td> <td>Decal</td> <td>B17031 -</td> </tr> <tr> <td>2</td> <td>D3108-5 ✓</td> <td>Decal</td> <td>B18628 -</td> </tr> <tr> <td>1</td> <td>D3108-7 ✓</td> <td>Decal</td> <td>B18163 -</td> </tr> <tr> <td>1</td> <td>D3116-1-0500 ✓</td> <td>Seal</td> <td>B17295 -</td> </tr> <tr> <td>1</td> <td>D3116-3-0500 ✓</td> <td>Seal</td> <td>B17296 -</td> </tr> <tr> <td>2</td> <td>D3118-3 ✓</td> <td>Sign Assembly</td> <td>B24281 -</td> </tr> <tr> <td>2</td> <td>D3118-5 ✓</td> <td>Sign Assembly</td> <td>B24168 /ix13 23363</td> </tr> <tr> <td>2</td> <td>D3128-1 ✓</td> <td>Shim</td> <td>PEN 13 B18643 ✓</td> </tr> <tr> <td>1</td> <td>D3300-1 ✗</td> <td>Window</td> <td>B26396-1 ✓</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D2126-0730 ✓	Seal	B2466F -	2	D3090-1 ✓	Shim	B18037 -	2	D3090-3 ✓	Shim	B18040 -	1	D3108-1 ✓	Decal	B18625 -	1	D3108-2 ✓	Decal	B17030 -	2	D3108-3 ✓	Decal	B17031 -	2	D3108-5 ✓	Decal	B18628 -	1	D3108-7 ✓	Decal	B18163 -	1	D3116-1-0500 ✓	Seal	B17295 -	1	D3116-3-0500 ✓	Seal	B17296 -	2	D3118-3 ✓	Sign Assembly	B24281 -	2	D3118-5 ✓	Sign Assembly	B24168 /ix13 23363	2	D3128-1 ✓	Shim	PEN 13 B18643 ✓	1	D3300-1 ✗	Window	B26396-1 ✓			
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72	QC4	Inspect Kit for 100% completeness on the W/O	CJ	0603130	(1)																																																												
73	AC	Cost / part: _____	75% for D412-694-02 _____ 25% for D412-694-04 _____																																																														
74	DC	Close W/O Inspect Level 21																																																															

Rev	Date	Change	Revised By	Approved
A	05.06.28	New issue	KJ/RF	RF

PRELIMINARY ISSUE

DART AEROSPACE LTD	Work Order:	26394
Description: Door Assembly	Part Number:	D412-694-01
		D412-694-03
Dwg: D412-694 Rev. B page 2,3,4,5,6	Qty:	
Ref: D3140 Rev. C page 1, 2		Page 11 of 11

Step	Location	Procedure	By	Date	Qty
71	KP	Pick: Packing Kit Qty Part Number 1 D2126-0730 2 D3090-1 ✓ 2 D3090-3 ✓ 1 D3108-1 ✓ 1 D3108-2 ✓ 2 D3108-3 ✓ 2 D3108-5 ✓ 1 D3108-7 ✓ 1 D3116-1-0500 ✓ 1 D3116-3-0500 ✓ 2 D3118-3 ✓ 2 D3118-5 ✓ 2 D3128-1 ✓ 1 D3300-1 ✓ Description Batch Seal B23077 Shim B18037 Shim B18040 Decal B18625 Decal B17030 Decal B17031 B18627 Decal B18628 Decal B18163 Seal B17290 Seal B17296 Sign Assembly ✓ Sign Assembly ✓ Shim B18643 Window B24396-1			
72	QC4	Inspect Kit for 100% completeness on the W/O			
73	AC	Cost / part: _____ 75% for D412-694-01 _____ 25% for D412-694-03 _____			
74	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.06.28	New issue	KJ/RF	PF

PRELIMINARY ISSUE